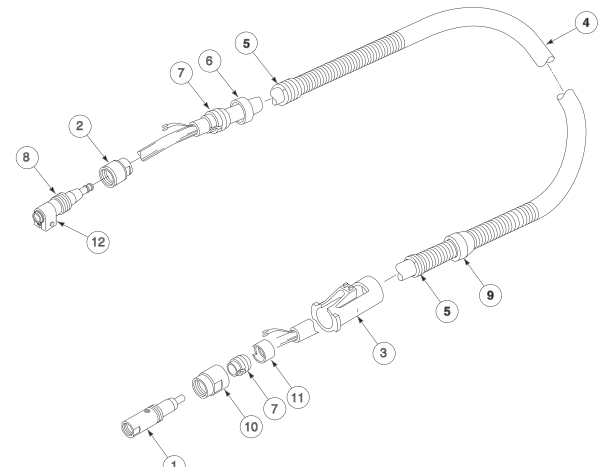
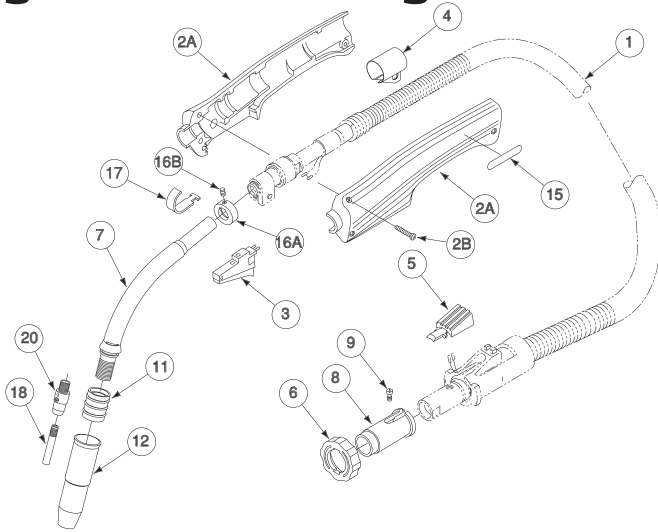


# Magnum® 300 & Magnum® 400



ITEM	DESCRIPTION	PART #	QTY
<b>Gun &amp; Cable Assembly:</b>			
300 Amp [See Table 1]		K470-[-]	1
400 Amp [See Table 1]		K471-[-]	1
**400 Amp [Short Neck] [See Table 1]		K541-[-]	1
1	Connector Assembly	See Parts [B]	1
2A	Gun Handle [Left & Right]	9SG1927	1
2B	Pan Head Screw (for Handle)	9SS18825-1	3
3	Trigger Assembly [Non Interlocking-Standard]	9SS21002	1
3	Trigger Assembly [Interlocking-Parts Order Only]	9SS20677 *	1
4	Spring Boot Retainer [Gun End Only]	9SS24719	1
5	Connector Cover	9SL7723	1
6	Nut [Cable Handle]	9SS18690	1
7	Gun Tube Assembly	Pg 34	1
8	Tail Piece	9SM15607	1
9	Gas Plug Assembly	9SS18695	1
11	Slip on Nozzle Insulator	Pg 33	1
12	Gas Nozzle	Pg 32	1
15	Decal 300 Amp	9SS18750-1	1
15	Decal 400 Amp	9SS18750-2***	1
16	Collar Assembly, Includes:	9SS18831	1
16A	Collar	S18830	1
16B	Set Screw	9SS11604-46	1
17	Hanger	9SM15693	1
18	Contact Tip	Pg 31	1
20	Gas Diffuser	Pg 33	1
<b>Items Not Shown:</b>			
	Cable Liners	Pg 34	1
<b>Options:</b>			
	Magnum Connector Kits	Pg 28	1
	Magnum Fast-Connect Gas Tube Kit [for K466-1]	Order K481	1

## Parts B

1	Incoming Connector Assembly	9SS18789	1
2	Connector Nut [300 Amp]	9SS18749-1	2
2	Connector Nut [400 Amp]	9SS18749-2	2
3	Cable Handle	9SL7725	1
4	Cable Assembly [Includes 4A]	NSS	
4A	Terminal [For Mating Gun Connector End]	9SS19492-1	2
5	Spring Boot	9SS24676	2
6	Strain Relief Housing	9SS18786	1
7	Strain Relief	9SS18787	2
8	Gun Tube Connector Assembly, Includes:	9SS18655	1
	Gun Tube Connector	M15635	1
	Tube	S18847	1
	"O" Ring	9ST13483-8	1
	Clamping Screw	9ST14438	1
	Retaining Ring	9SS9776-7	1
9	Spring Boot Retainer	9SS24678	1
10	Incoming End Nut [300 Amp]	9SS23822-300	1
10	Incoming End Nut [400 Amp]	9SS23822-400	1
11	Strain Relief Housing	9SS24677	1
12	Nozzle Clamp	9SS15921-1	1

## TABLE 1

PART NO	AMP	LENGTH	WIRE SIZE	METRIC WIRE SIZE
K470-1	300	10 FT	.035-.045"	0.9-1.2
K470-2	300	15 FT	.035-.045"	0.9-1.2
K470-4	300	15 FT	.052-1/16"	1.3-1.6
K470-6	300	15 FT	1/16-5/64"	1.6-2.0
K471-1	400	10 FT	.035-.045"	0.9-1.2
K471-10	400	20 FT	.035-.045"	0.9-1.2
K471-11	400	20 FT	.052-1/16"	1.3-1.6
K471-13	400	25 FT	.035-.045"	0.9-1.2
K471-14	400	25 FT	.052-1/16"	1.3-1.6
K471-15	400	25 FT	1/16-5/64"	1.6-2.0
K471-2	400	15 FT	.035-.045"	0.9-1.2
K471-4	400	15 FT	.052-1/16"	1.3-1.6
K471-6	400	15 FT	1/16-5/64"	1.6-2.0

\*Trigger requires latest version of Gun Handles.

\*\* Comes with 300 Amp Gun Tube

\*\*\* Obsolete