

Multi-Step™ Drill

Enlarge existing holes to the perfect size



Industries



Manufacturing



Naval



Automotive



Aerospace



Field Maintenance



Transportation

Multi-Step™ Drill

Walter Multi-Step™ drills enlarge existing holes very efficiently and create the ideal diameter needed for your work. They are durable, resistant to the highest heat levels and demanding applications.

Product Features

- Coated with an exclusive mixture of chromium and aluminum (AlCrN)
- High heat threshold for a longer lifespan and optimal precision
- Made with M2Al raw material for higher resistance to continuous vibrations and impacts while drilling
- Comes with three flats on shank for easy mounting on drills

Product Specifications

Order No.	Type of flute	Shank Size (with 3 flats)	Overall Length	Step QTY.	Step Diameter
01-W 001	Spiral	1/4"	2-15/16"	13	1/8", 5/32", 3/16", 7/32", 1/4", 9/32", 5/16", 11/32", 3/8", 13/32", 7/16", 15/32", 1/2"
01-W 005	Spiral	3/8"	2-15/16"	12	3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/32", 5/8", 11/16", 3/4", 13/16", 7/8"
01-W 011	Spiral	3/8"	2-3/4"	9	1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4"
01-W 012	Spiral	3/8"	3-3/16"	10	1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8"
01-W 021*	Spiral	1/4"	3-1/8"	6	3/16", 1/4", 5/16", 3/8", 7/16", 1/2"
01-W 029*	Spiral	3/8"	3-1/4"	10	1/4", 13/32", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1"
01-W 101	Straight	1/4"	2-15/16"	13	1/8", 5/32", 3/16", 7/32", 1/4", 9/32", 5/16", 11/32", 3/8", 13/32", 7/16", 15/32", 1/2"
01-W 105	Straight	3/8"	2-15/16"	12	3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/32", 5/8", 11/16", 3/4", 13/16", 7/8"
01-W 111	Straight	3/8"	2-3/4"	9	1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4"
01-W 112	Straight	3/8"	3-3/16"	10	1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8"

Multi-Step™ kit (01-W 951):

- 01-W 001
- 01-W 005
- 01-W 012

Sold individually, wrapped by 10 units (carton).

* New Size

Canada: 1-888-592-5837
 USA: 1-800-522-0321
 Mexico: 01800-8904414
 Brazil: (11) 3783-9500



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